

# 8' X 20' Standard Dock Layout

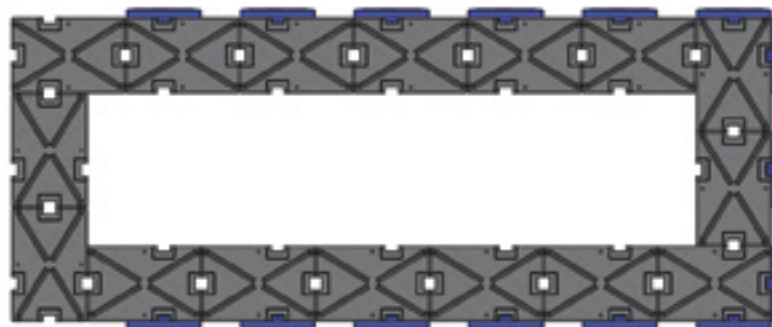
## Contents

- 16 Floats
- 15 Bumpers  
(Blue / Black)
- 16 Bow Ties
- 17 Half Ties
- 64 Header Blocks  
and Bolt Sets

### Step 1

Dock  
Floats

Float Layout

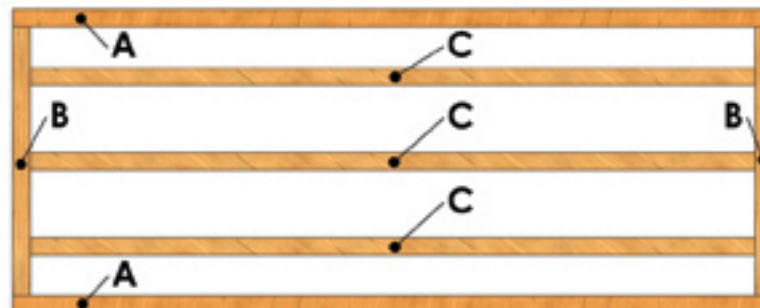


## Instructions

Screw Header boards into plastic header blocks on floats, use 4 screws in each header block

### Step 2

Header  
Boards



Header Board Lumber Use  
5/4" x 6" (1x6) Deck Boards  
Confirm Cut Lengths

- A - 19' 9 1/2" ---- 2 pc's
  - B - 7' ----- 2 pc's
  - C - 18' 10 1/2" --- 3 pc's
- Confirm Cut Lengths

### Step 3

Deck  
Boards



Deck Board Lumber Use  
5/4" x 6" (1x6) Deck Boards  
Confirm Cut Lengths

- 7' 11" --- 43pc's
- Confirm Cut Lengths