

# 5' X 23' Standard Dock Layout

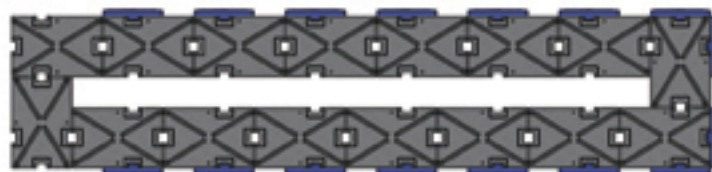
## Contents

- 16 Floats
- 16 Bumpers  
(Blue / Black)
- 16 Bow Ties
- 16 Half Ties
- 64 Header Blocks  
and Bolt Sets

### Step 1

#### Dock Floats

#### Float Layout

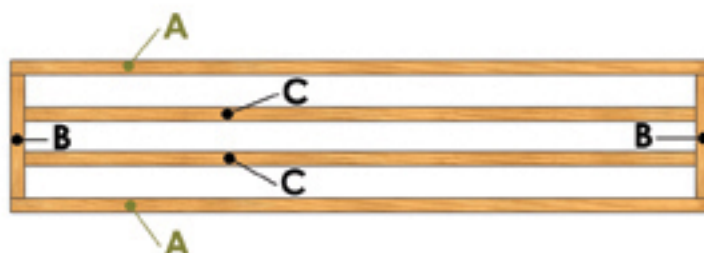


## Instructions

Screw Header boards into plastic header blocks on floats, use 4 screws in each header block

### Step 2

#### Header Boards



Header Board Lumber Use  
5/4" x 6" (1x6) Deck Boards  
Confirm Cut Lengths

A - 22' 9 1/8" ----- 2 pc's  
B - 4' 3/8" ----- 2 pc's  
C - 21' 10 1/8" --- 2 pc's  
Confirm Cut Lengths

### Step 3

#### Deck Boards



Deck Board Lumber Use  
5/4" x 6" (1x6) Deck Boards  
Confirm Cut Lengths

4' 11 3/8" --- 49pc's  
Confirm Cut Lengths