

# 4' X 24' Standard Dock Layout

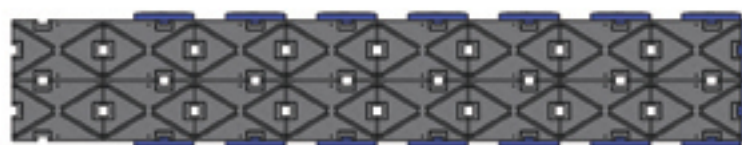
## Contents

- 16 Floats
- 16 Bumpers  
(Blue / Black)
- 22 Bow Ties
- 4 Half Ties
- 64 Header Blocks  
and Bolt Sets

### Step 1

#### Dock Floats

#### Float Layout

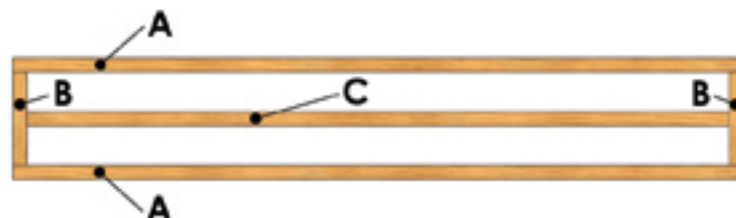


## Instructions

Screw Header boards into plastic header blocks on floats, use 4 screws in each header block

### Step 2

#### Header Boards



Header Board Lumber Use  
5/4" x 6" (1x6) Deck Boards  
Confirm Cut Lengths

- A - 23' 9" ----- 2 pc's
  - B - 3' 1/2" ---- 2 pc's
  - C - 22' 10" --- 1 pc's
- Confirm Cut Lengths

### Step 3

#### Deck Boards



Deck Board Lumber Use  
5/4" x 6" (1x6) Deck Boards  
Confirm Cut Lengths

- 3' 11 1/2" --- 51pc's
- Confirm Cut Lengths